

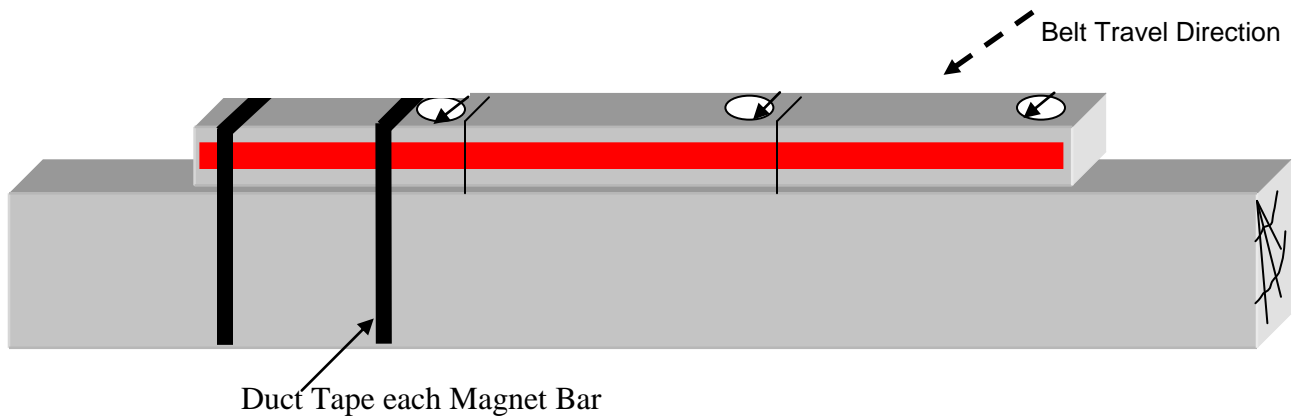


By Email to :

Re : SET-UP NOTES
CONDITIONER USE – NEW FUTURE SLOPE BELT

Date : 11/30/2011

1. Unpack conditioner magnets from box (Save the box for return to store)
2. You will need a piece of straight 2x4 to span the New Future belt structure (about 9 ft.)
3. The magnet bars measure 64 inches in total. Orient them so that the UP face mark will face the belt and the color faces of the magnets must be on the same side.
4. Use duct tape to secure the magnet bars to the 2 inch side of the 2x4. Position them centrally on the 2x4 so that about 2 ft. of timber is on each side.

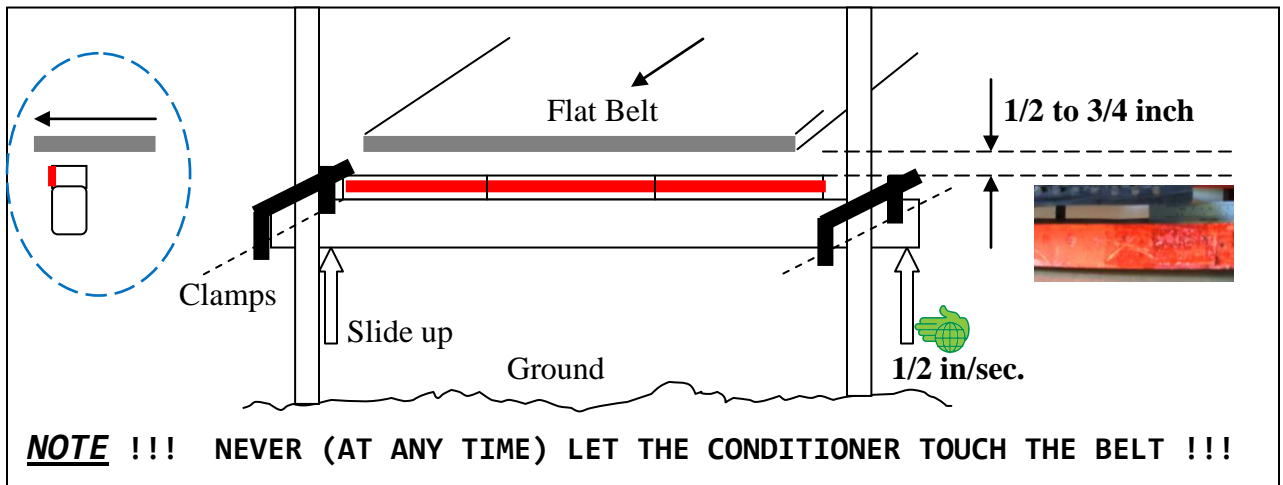


5. Procedure : Important

Have a person on each side of the belt structure near a FLAT return idler
Have a C-Clamp nearby
Orient the beam so that the colored magnet surfaces will “face” down the slope

Then :

- a) Pass the magnet beam under the belt, keeping it about 12 inches away from the belt.
- b) Slowly move the beam with attached magnets up towards the underside of the FLAT belt. A FLAT part of the return belt is needed, near a flat idler. KEEP THE BEAM PARALLEL to the belt.
- c) Never let the magnets touch the belt.
- d) At 3/4 inch from the belt, hold beam and clamp it to vertical steel structure. The magnets need to be square to the belt (see next diagram – drawing in **dashed BLUE circle**).



6. When Clamps are secure, RUN the belt.
7. Observe that the belt is not drooping or rubbing on magnets – this can destroy them.
8. If necessary, carefully adjust the beam distance from the running belt to be 3/4 inch.
9. Run the belt for a full 3 days before removing the magnets.
10. TO REMOVE,
 - a) Loosen clamps with a person at each side of beam.
 - b) Slide beam away from the belt very slowly (no jerky motion).
 - c) Never let magnets touch the belt.
 - d) When the beam is 12 inches away from the belt, remove sideways and clear the belt.
11. Scan the belt
- 12.
13. If the conditioning process was acceptable and clean data is recorded, return magnets to Store.
14. A separate email instruction will follow.

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